

**CHAMP
FOND** 

EL-716 / EL-728
自動封邊機 附快速調整裝置



**CHAMP
FOND** 

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板材機械整線輸出廠

EL-716 /718/726/728/836/838 Edgebander with Quick Setup Device

自動封邊機 附快速調整裝置

• Feature:

- Rigid heavy-duty machine frame. Flexible for installing varies of working unit.
- Quick startup time for hot melt glue system requires minimum standby time.
- Precision & hardened rail, dual material embedded chain pad, heavy-duty chain.
- High-tension steel pressure beam, offer stable & continue pressure force.
- Quick setup 3 position.
- 1.5 meter outboard support roller rail.

• 特點

- 重型標準機身,可配合需求彈性配置不同加工單元。
- 快速熱熔膠系統熱機時間,節省開機等待時間。
- 精密硬化滑軌,雙材質嵌式墊片,重型鍊條。
- 高張力壓樑,提供穩定及持續性之壓著力。
- 三種厚度快速調整。
- 1.5米舷外支撐滾輪架,多連桿機構確保平行移動。

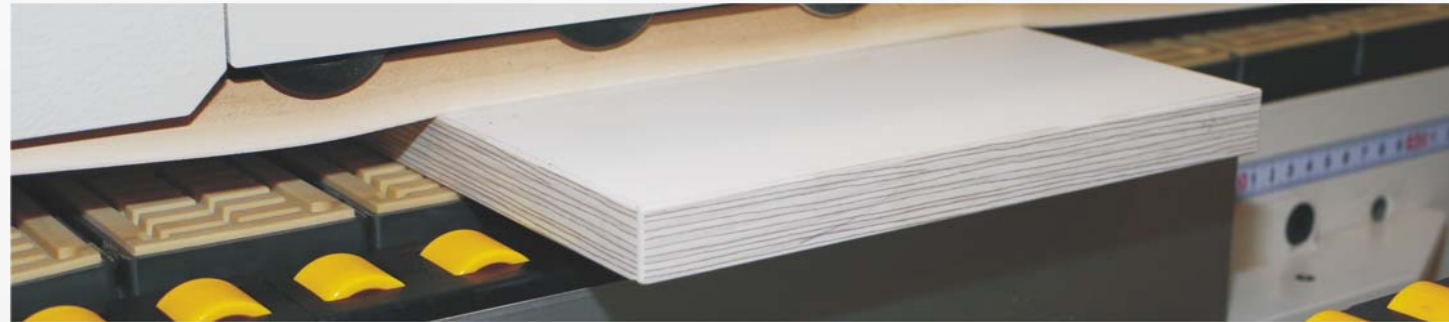


• EL-716

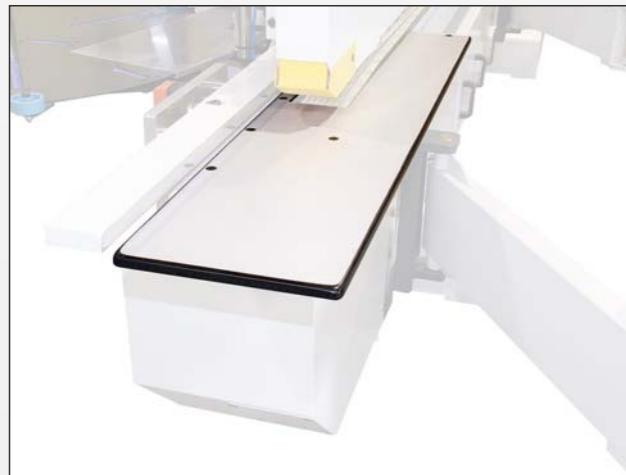
• EL-728



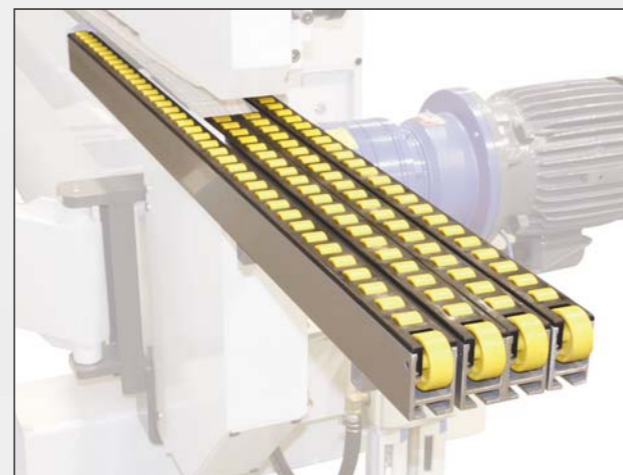
EL-716 /718/726/728/836/838
Edgebander with Quick Setup Device



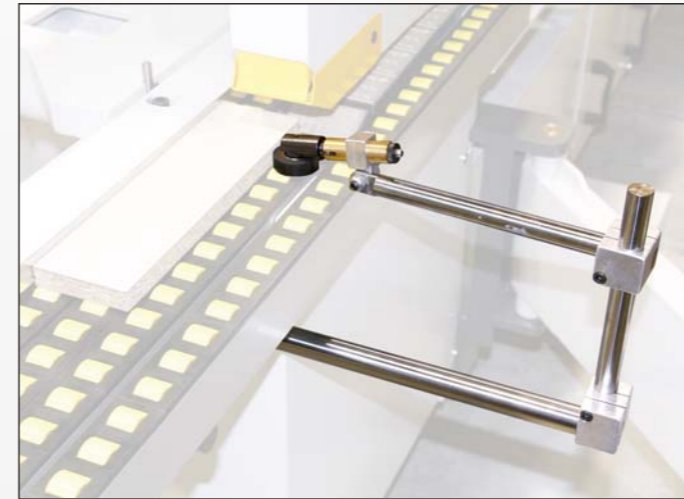
Standard HPL table system 標準電木桌面 (EL-716/726/836)



5. Roller table system 滾輪桌面 (EL-718/728/838)



自動封邊機 附快速調整裝置



6. Aux. side pressure roller system
 for narrow piece
 長條窄料的輔助壓輪系統



7. Releasing agent spray system
 離型劑系統

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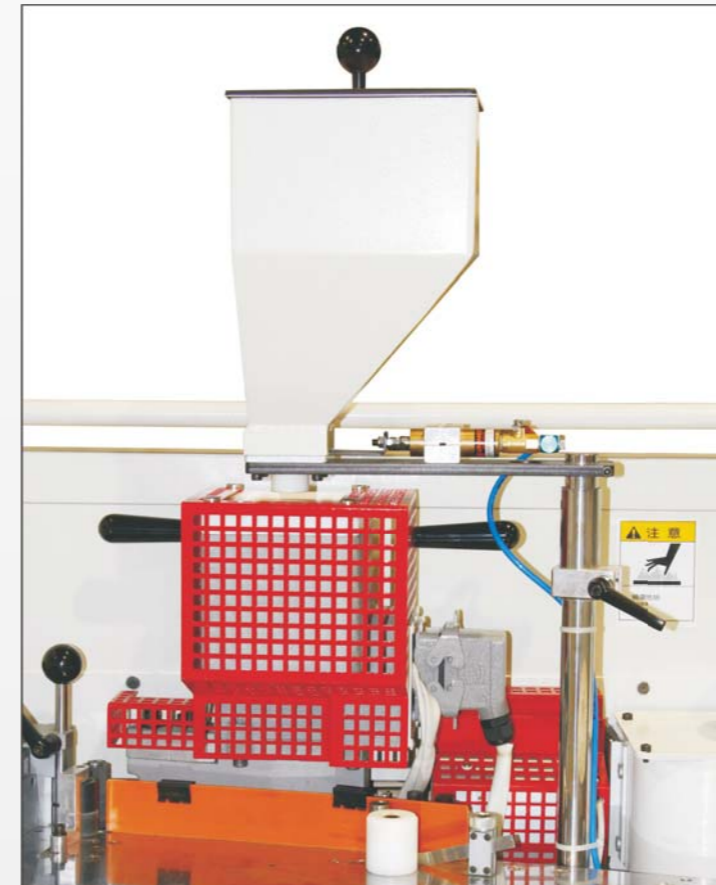
8.Pre-mill unit 預銑單元



9.IR pre-heat system 紅外線預熱系統



自動封邊機 附快速調整裝置



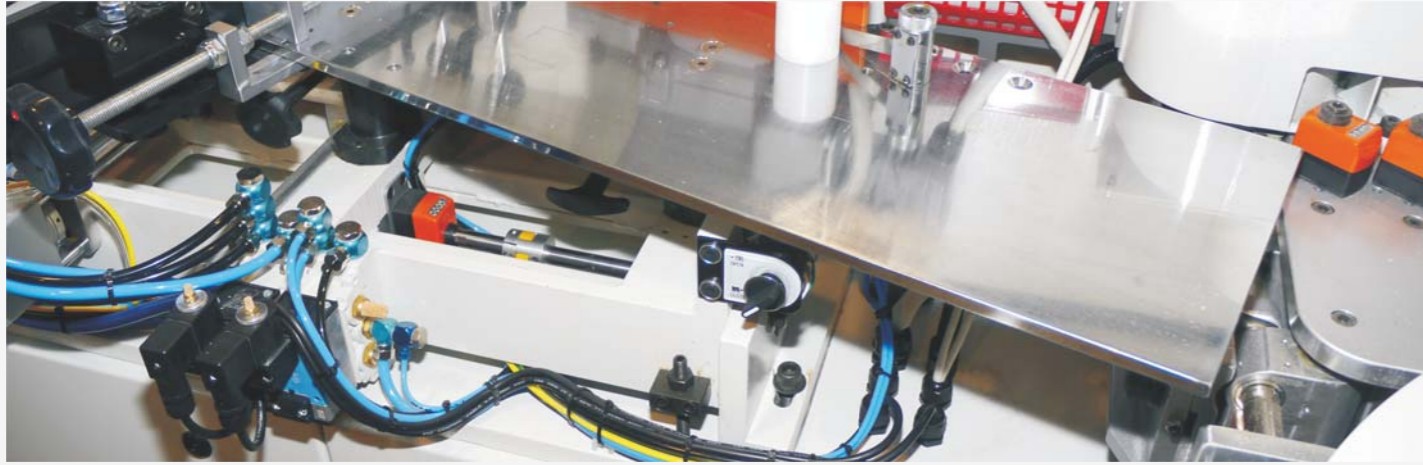
10.Quick change system for glue pot
 熱熔膠桶快拆系統



Glue pot manipulation machine
 熱膠桶預熱機
 Model No. PH-503

PH-503 Maximum installable 3 units
 of glue pot, the glue pots on picture are
 for illustration purpose only

PH-503最多可以放置三個熱熔膠桶，
 照片中的膠桶為展示用途，實際上
 並未包含。



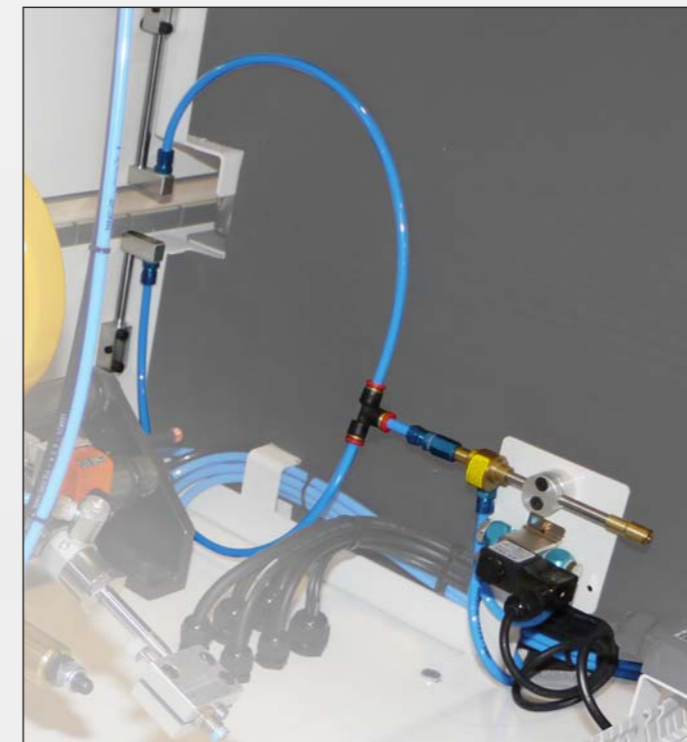
11. Height adjustable for infeed table
進料桌面高低微調裝置

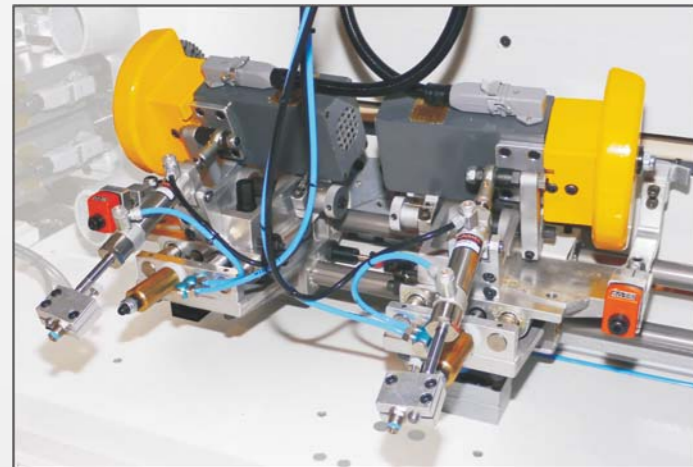
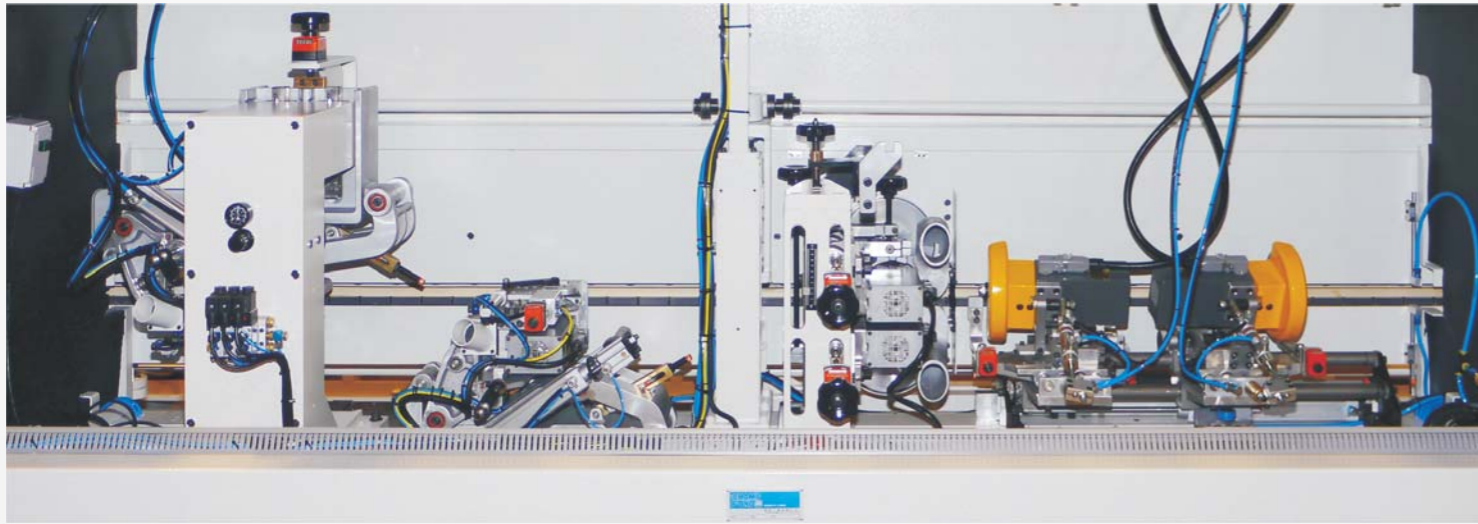


12. Insect tape auto up/down system
防蟑條壓輪自動升降系統

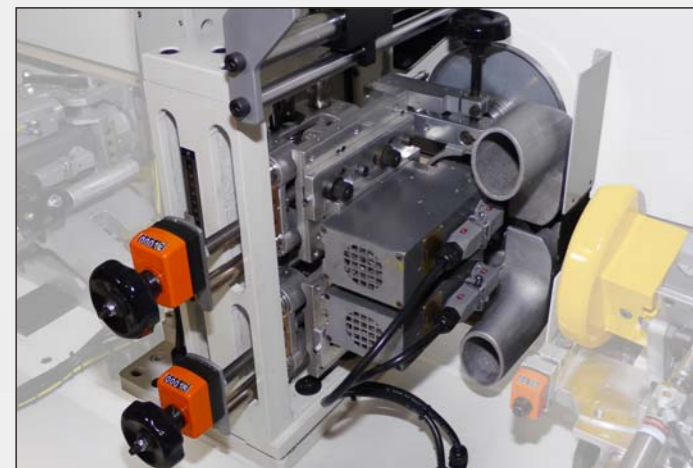


13. Vortex cooling system
渦流冷卻系統

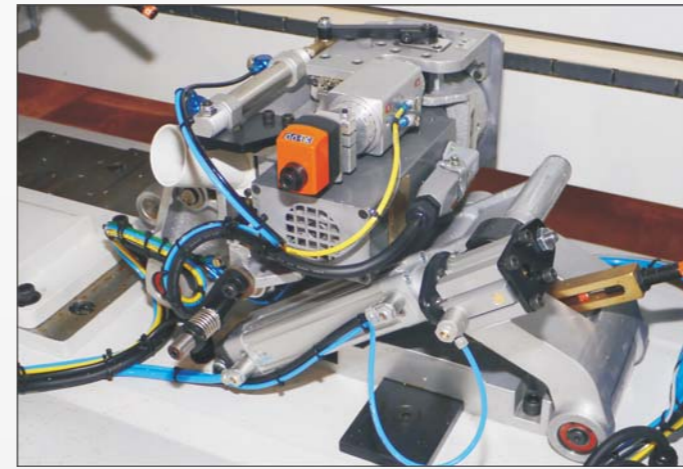




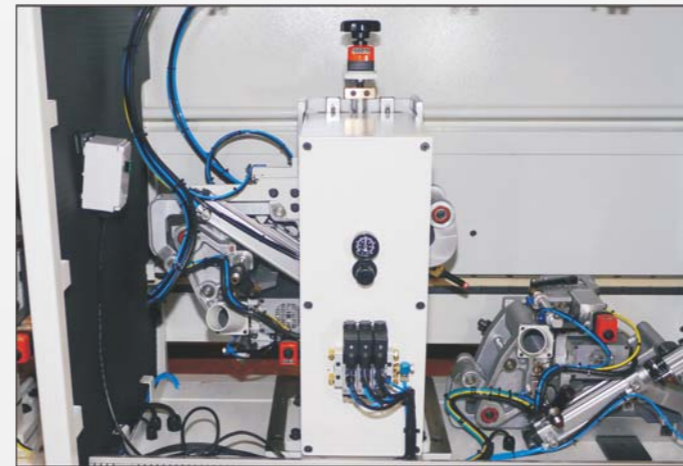
14. Compact tracking type snipping unit
精緻型水平前後修單元



15. Rough trimming unit
上下修單元

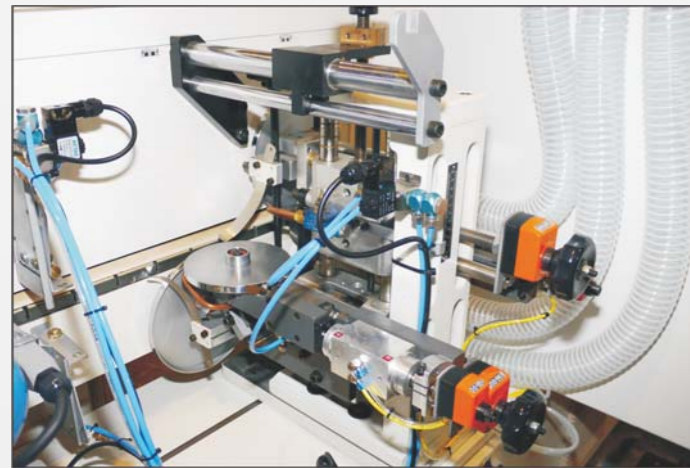


16. Multifunction contour copy unit
多功能仿角單元



17. Double grooving unit
雙溝槽單元





18. Profile scraping unit
 型刮刀單元



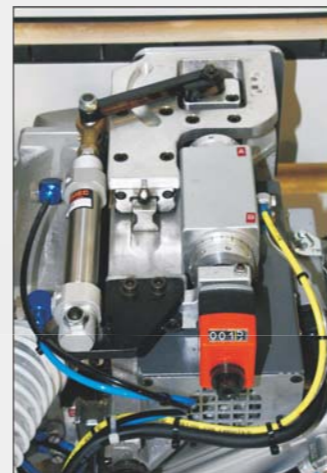
19. Remote retract for profile scraping
 型刮刀遙控退縮



20. Cleaning agent spray system
 清潔劑系統



23. Quick setup 3 position
 三種邊條厚度快速調整



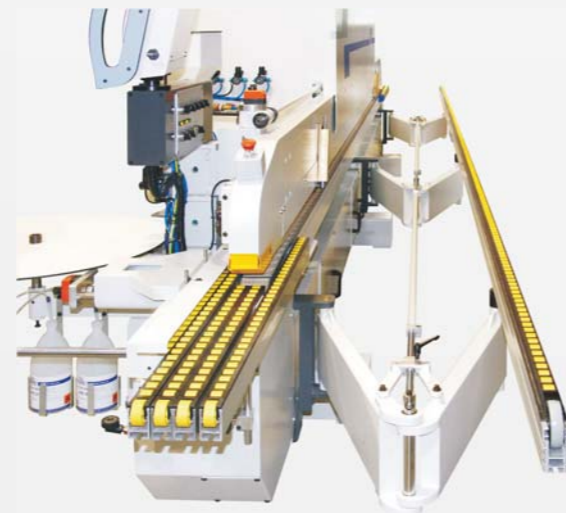
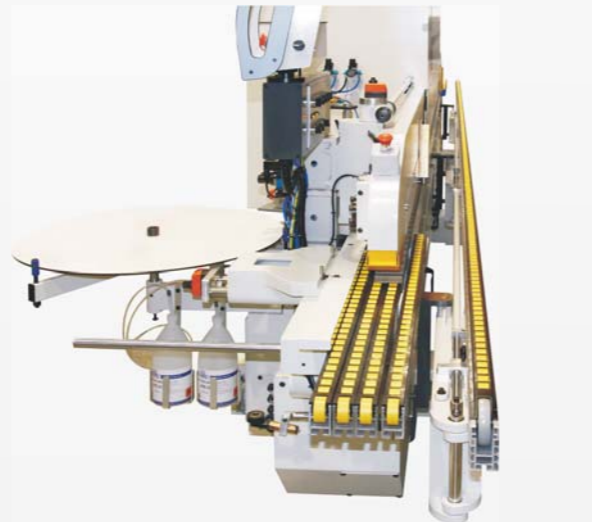
24. Auto backward for embossing surface
 深壓紋自動退刀



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26.1.5 meter outboard support roller rail
1.5米舷外支撐滾輪架,多連桿機構確保平行移動



25. Electrical up/down for pressure beam
壓樑電動升降裝置



EL-716 /718/726/728/836/838

No.	型號	EL-716	EL-718	EL-726	EL-728	EL-836	EL-838	Model No
1	控制器	Nc48						Controller
2	輸送帶速度	18 ~22 M/Min						Conveyor speed
3	壓力樑總類	BELT TYPE 皮帶式						Pressure beam type
4	機身長	L45		L50		L60		Machine frame length
5	滾輪桌面	na	●	na	●	na	●	Roller table system
6	長條窄料輔助壓輪系統	○	○	○	○	○	○	Aux. side pressure roller system
7	離型劑系統	○	○	○	○	○	○	Releasing agent spray system
8	預銑單元	○	○	○	○	○	○	Pre-mill unit
9	紅外線預熱系統	○	○	○	○	○	○	IR pre-heat system
10	熱熔膠桶快拆系統	○	○	○	○	○	○	Quick change system for glue pot
11	進料桌面高低微調裝置	○	○	○	○	○	○	Height adjustable for infeed table
12	防蟻條壓輪自動升降系統	na	na	○	○	○	○	Insect tape auto up/down system
13	渦流冷卻系統	○	○	○	○	○	○	Vortex cooling system
14	精緻型水平前後修單元	●	●	●	●	●	●	Compact tracking type snipping unit
15	上下修單元	na	na	●	●	●	●	Rough trimming unit
16	多功能仿角單元	●	●	●	●	●	●	Multifunction contour copy unit
17	雙溝槽單元	na	na	na	na	●	●	Double grooving unit
18	型刮刀單元	●	●	●	●	●	●	Profile scraping unit
19	型刮刀遙控退縮	○	○	○	○	○	○	Remote retract for profile scraping
20	清潔劑系統	○	○	○	○	○	○	Cleaning agent spray system
21	拋光單元0.5HPx2	●	●	●	●	●	●	Buffing unit 0.5HPx2
22	第2組拋光單元0.5HPx2	na	na	na	na	○	○	2nd Buffing unit 0.5HPx2
23	三種邊條厚度快速調整	○	●	●	●	●	●	Quick setup 3 position
24	深壓紋自動退刀	○	○	○	○	○	○	Auto backward for embossing surface
25	壓樑電動升降裝置	○	○	●	●	●	●	Electrical up/down for pressure beam
26	舷外支撐滾輪架	●	●	●	●	●	●	Outboard support roller rail
27	加工高度	12 ~ 60 mm						Working height
28	最小加工長度	150 mm						Minimum working length
29	最小加工寬度	150 mm						Minimum working width
30	壓縮空氣需求	7-10 kg/cm ² (100-147 PSI)						Compress air required
31	機械淨重	3,285 kg		3,645 kg		4,165 kg		Net weight
32	機械毛重	3,485 kg		3,845 kg		4,365 kg		Gross weight
33	機械總長	5.8M	6.6M	6.3M	7.1M	7.3M	8.1M	Overall length

●: 標準配備. Standard working unit.
○: 選項配但需考慮可用空間. Optional working unit, subject to available of free space.
na: 無法選用. Not available.